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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	Loctite® PL375™ Heavy Duty Construction Adhesive - VOC	IDH number:	1390601
Product type:	Water based adhesive	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Telephone:	+1 (800) 624-7767
		MEDICAL EMERGENCY Phone:	Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711
		TRANSPORT EMERGENCY Phone:	CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

2. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

WARNING: ABRASION COULD RELEASE RESPIRABLE PARTICLES OF SILICA QUARTZ, A CANCER HAZARD BY INHALATION. NORMAL USE OF THIS PRODUCT CAUSES NO SUCH RELEASE.

CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
EYE IRRITATION	2A

PICTOGRAM(S)**Precautionary Statements**

Prevention:	Wash thoroughly after handling. Wear eye and face protection.
Response:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If eye irritation persists: Get medical attention.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Limestone	1317-65-3	30 - 60
Kaolin	1332-58-7	1 - 5
Ethylene glycol	107-21-1	1 - 5

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* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. Get immediate medical attention.
Skin contact:	Wash affected area immediately with soap and water.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.
Ingestion:	Consult a physician if necessary.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Use water spray to keep fire exposed containers cool and disperse vapors.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Avoid prolonged or repeated skin contact with this material. Keep out of the reach of children.
Storage:	For safe storage, store at or above 0 °C (32°F). Keep from freezing. Store in a cool, dry area. Keep containers closed when not in use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Limestone	10 mg/m ³ TWA Total dust.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None
Kaolin	2 mg/m ³ TWA Respirable fraction.	15 mg/m ³ PEL Total dust. 5 mg/m ³ PEL Respirable fraction.	None	None
Ethylene glycol	100 mg/m ³ Ceiling Aerosol.	None	None	None
Quartz (SiO ₂)	0.025 mg/m ³ TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust.	None	None

Engineering controls:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Tan
Odor:	Mild
Odor threshold:	Not available.
pH:	7.2 - 7.8
Vapor pressure:	15 mm hg (20.0 °C (68 °F))
Boiling point/range:	100 °C (212 °F)
Melting point/ range:	Not available.
Specific gravity:	1.224
Vapor density:	Heavier than air
Flash point:	No flashpoint. Aqueous preparation.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	< 0.6 (Butyl acetate = 1)
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	0.1 %; 49 g/l (by weight, calculated using CARB method; g/L less water, less exempts calculated using SCAQMD method)
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen.
Incompatible materials:	This product may react with oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Heat. Do not freeze.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Inhalation, Skin contact

Potential Health Effects/Symptoms

Inhalation:	May cause irritation to nose and throat. Abrasion of cured material such as by sanding or grinding could release respirable particles of silica quartz, a cancer hazard by inhalation. Normal use of this product causes no such release.
Skin contact:	May cause slight irritation to skin.
Eye contact:	May cause slight irritation to eyes on contact.
Ingestion:	Not expected to be harmful by ingestion. Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Limestone	None	Nuisance dust
Kaolin	Oral LD50 (RAT) = > 5,000 mg/kg Dermal LD50 (RAT) = > 5,000 mg/kg	Nuisance dust
Ethylene glycol	Oral LD50 (RAT) = 5.89 g/kg Dermal LD50 (RABBIT) = 9,530 mg/kg	Blood, Bone Marrow, Central nervous system, Developmental, Eyes, Irritant, Kidney, Liver, Metabolic
Quartz (SiO ₂)	None	Immune system, Lung, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Limestone	No	No	No
Kaolin	No	No	No
Ethylene glycol	No	No	No
Quartz (SiO ₂)	Known To Be Human Carcinogen.	Group 1	No

12. ECOLOGICAL INFORMATION

Ecological Information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Ethylene glycol (CAS# 107-21-1).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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